

Stronger than Nickel 200 due to the addition of manganese

**IMPORTANT** 

Round wire

Flat wire

Bars or lengths

Shaped wire Rope/Strand

NICKEL® 212 available in:-

We will manufacture to your required mechanical properties.

## key advantages to you, our customer



0.025mm to 21mm (.001" to .827")



Order 3m to 3t (10 ft to 6000 Lbs)



Delivery: within 3 weeks



Wire to your spec



E.M.S available



**Packaging** 

- Coils
- Spools
- Bars or lengths

Trade name of Special Metals Group of Companies.

## Technical Datasheet AWS 073 Rev.2

## **NICKEL® 212**



Chemical Composition			Specifications	Key Features	Typical Applications
Element	Min %	Max %	-	Stronger than Nickel 200 due to the addition	Electrical Lead Wires
Ni + Co	97.0	-		of manganese	Supporting components in
Mn	1.50	2.50			Lamps and electronic valves  Electrodes in Glow-discharge
Fe	-	0.25	Designations		Lamps
С	-	0.10	W.Nr. 2.4110 AWS 073 UNS N02212		Sparking Contacts
Cu	-	0.20			
Si	-	0.20			
Mg	-	0.20			
S	-	0.006			

Density	8.86 g/cm <sup>3</sup>	0.320 lb/in <sup>3</sup>
Melting Point	1446 ℃	2635 °F
Coefficient of Expansion	12.9 μm/m °C (20 –100 °C)	7.2 x 10 <sup>-6</sup> in/in °F (70 – 212 °F)
Modulus of Rigidity	78 kN/mm²	11313 ksi
Modulus of Elasticity	196 kN/mm²	28400 ksi

Electrical Resistivity			
10.9 μΩ • cm	66 ohm • circ mil/ft		

Thermal Conductivity		
44 W/m • °C	305 btu • in/ft² • h • °F	

Properties							
Condition	Approx. tensile strength		Annual analyting townships				
Condition	N/mm²	ksi	Approx. operating temperature				
Annealed	<500	<73	Tensile strength and elongation drop significantly at				
Hard Drawn	750 – 950	109 – 138	temperatures above 315 °C (600 °F). Service temperature is dependent on environment, load and size range.				

 $\label{thm:continuous} The above tensile strength \ ranges \ are \ typical. \ If you \ require \ different \ please \ ask.$ 



